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AMENDED CLAIMS

4. (Amended) An installation as set forth in [one of the preceding claims] claim 1 characterised in that arranged adjacent to the welding device (30) are two closing roller devices (94, 96) which each have more than two closing rollers (98) which are distributed at the periphery and which mutually adjoin.

6. (Amended) An installation as set forth in [one of the preceding claims] claim 1 characterised in that the shaping device (36) has a base element (84) on which pairs of shaping rollers are arranged in succession at mutual spacings in the advance direction of the metal strip (38) to be shaped, wherein the base element (84) is displaceable in the second direction in space (y) transversely with respect to the production line (16) and in the third direction in space (z) vertically and is pivotable about a pivot axis oriented in the second direction in space (y) and about a pivot axis oriented in the third direction in space (z).

8. (Amended) An installation as set forth in [one of the preceding claims] claim 1 characterised in that arranged upstream of the shaping device (36) in the production direction

is a metal strip unwinding device (44) which is displaceable in the second direction in space (y) transversely with respect to the production line (16).

12. (Amended) An installation as set forth in [one of the preceding claims] claim 1 characterised in that the cooling device (50) has an elongate liquid bath (52) with a nozzle device and with composite tube hold-down devices, wherein the nozzle device is formed with mutually spaced nozzle openings which are directed towards the production line (16).

15. (Amended) An installation as set forth in [one of the preceding claims] claim 1 characterised in that provided downstream of the cooling device (50) in the production direction (28) is an optical tube monitoring device (54), a printer (56), a tube draw-off device (58) and a tube winding-on device (60).

17. (Amended) An installation as set forth in [one of the preceding claims] claim 1 characterised in that there is provided a two-part base device (66) comprising a first base portion (62) and a second base portion (64), wherein arranged on the first base portion (62) are the metal strip unwinding device (44), the metal strip storage device (48) and the extruder

